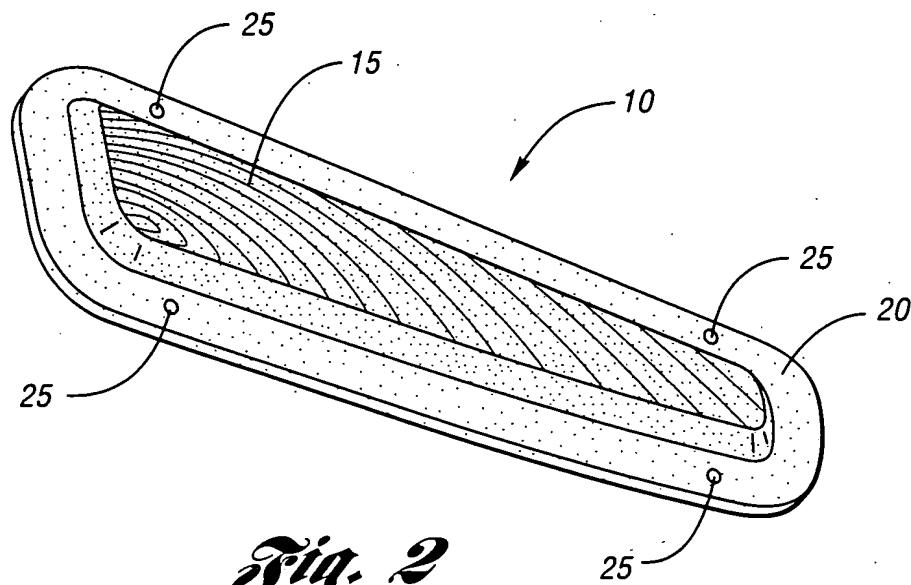
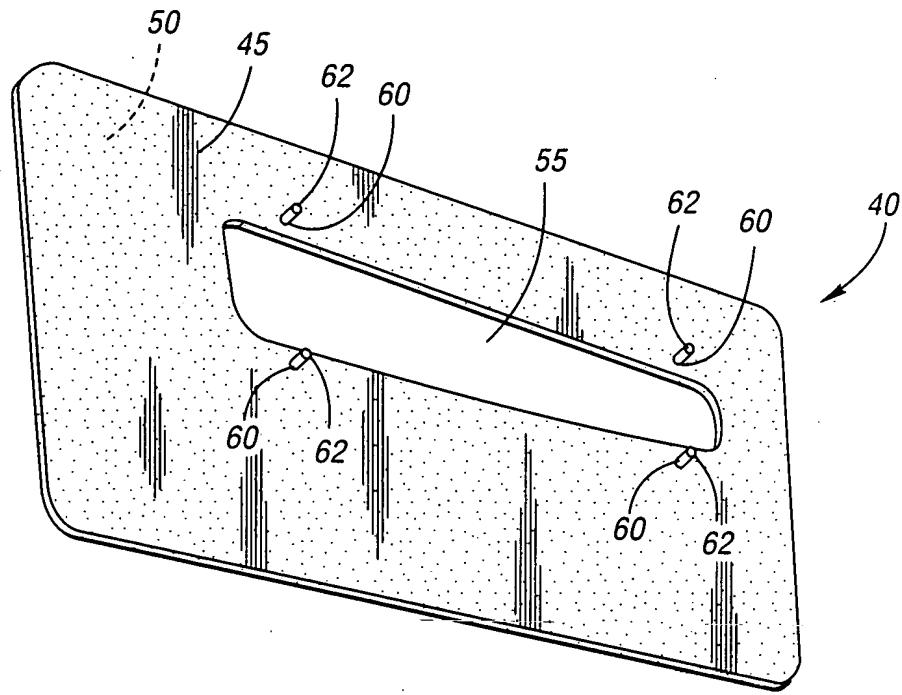


*Fig. 1*

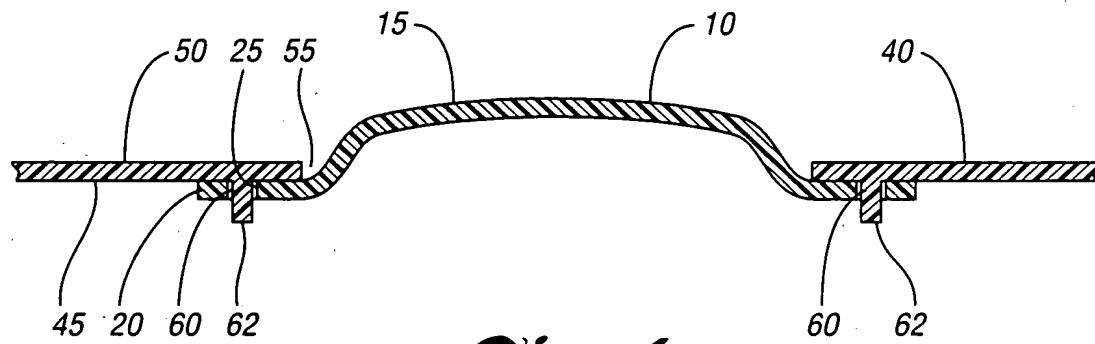


*Fig. 2*

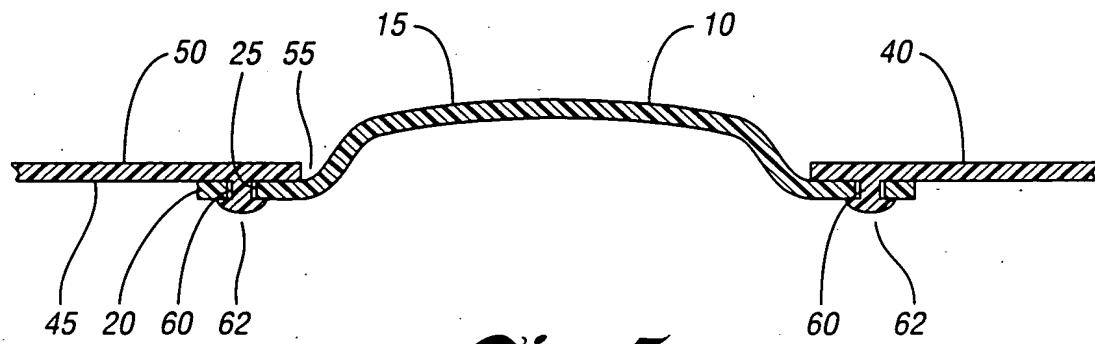
2/6



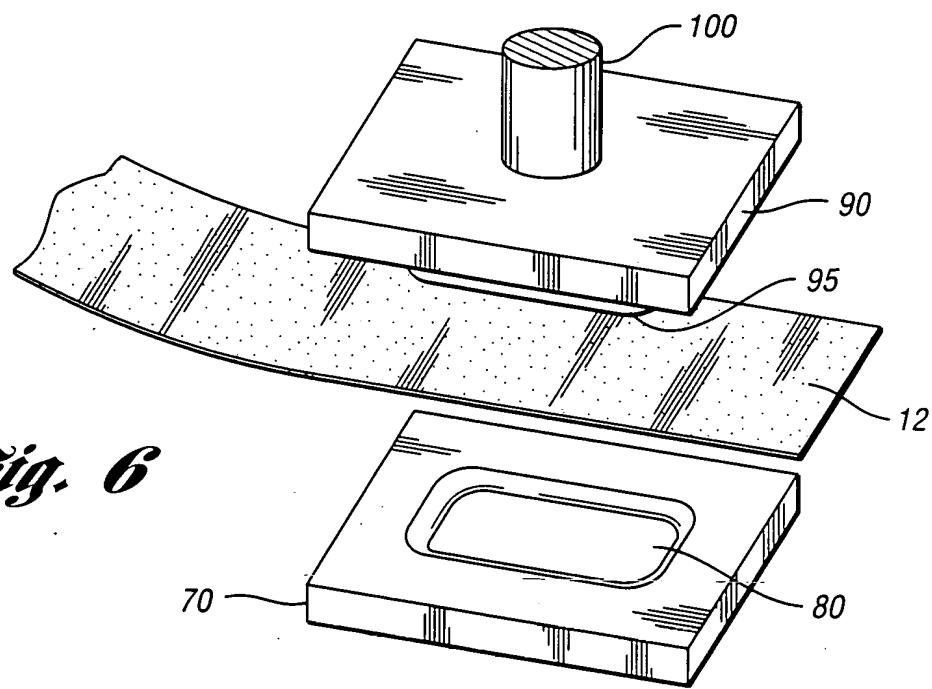
*Fig. 3*



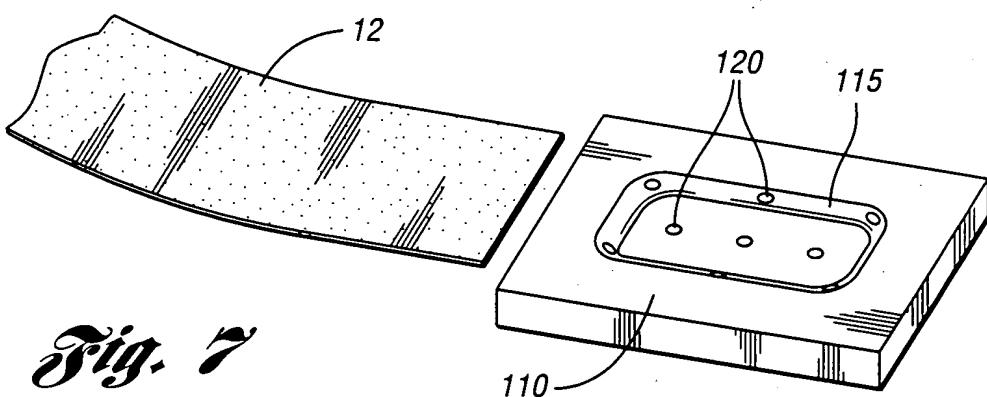
*Fig. 4*



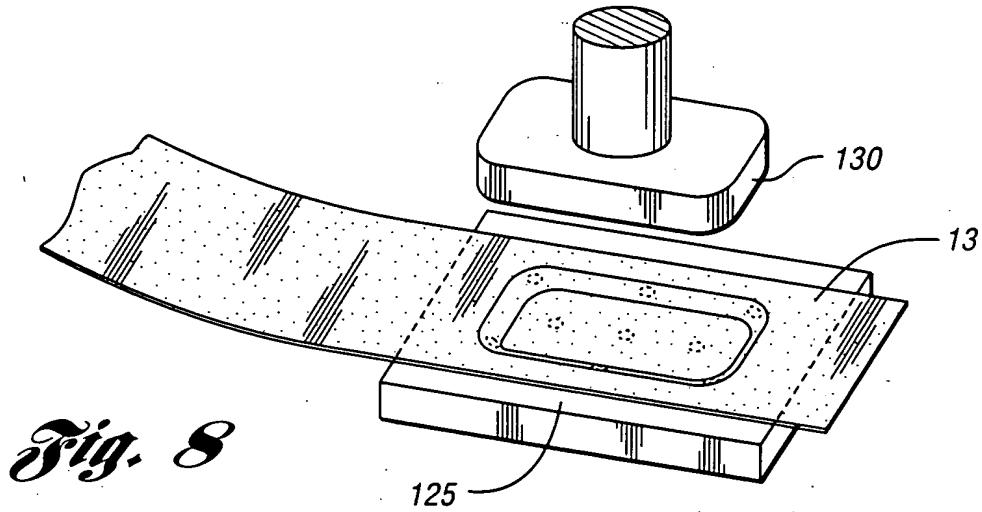
*Fig. 5*



*Fig. 6*



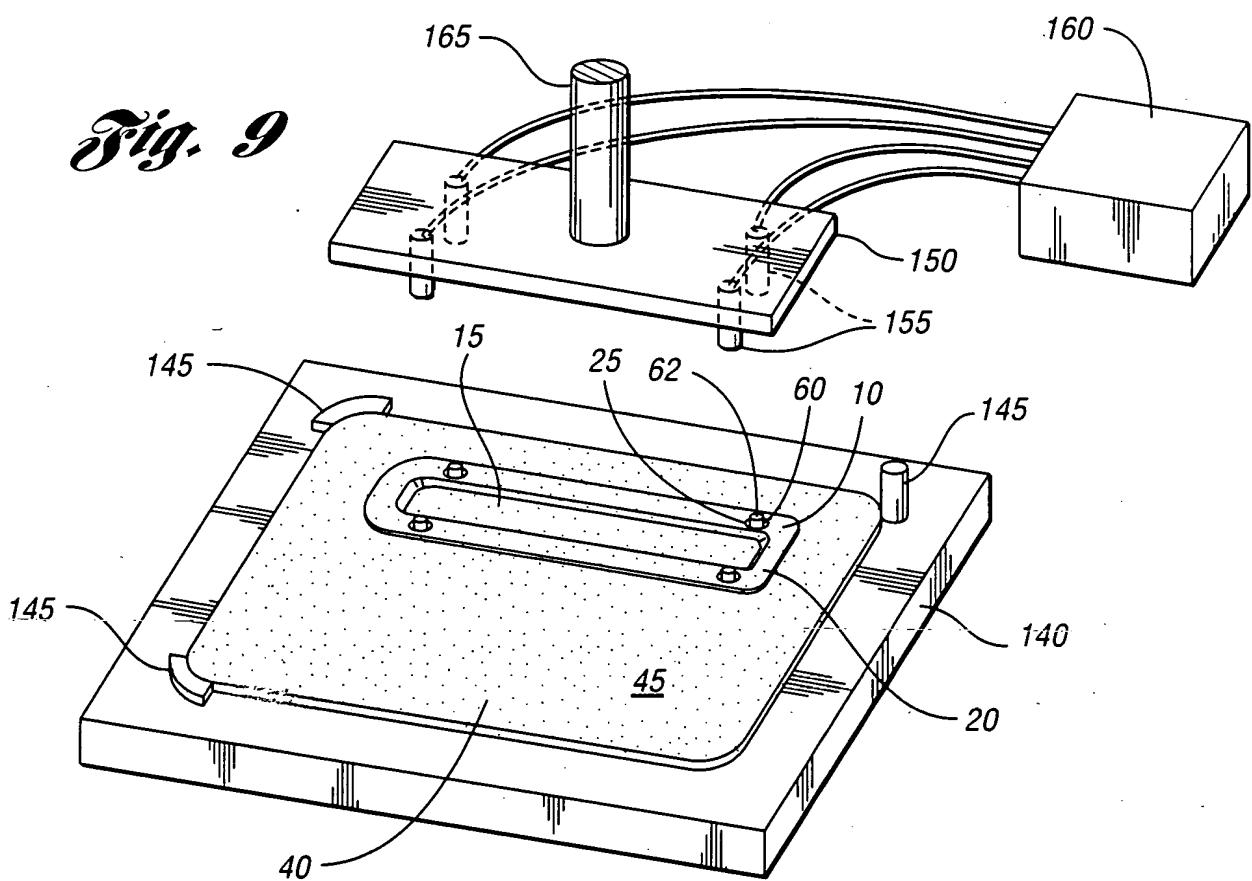
*Fig. 7*



*Fig. 8*

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*Fig. 9*



PROVIDING A FORMABLE SHEET  
HAVING AT LEAST ONE LAYER

LOCATING THE FORMABLE SHEET  
ADJACENT A FORMING SURFACE

MAKING A FORMABLE SHEET BE CONFORMING THE FORMABLE  
SHEET TO THE FORMING SURFACE SO THAT A CHARACTERIZING  
FORM PROJECTS FROM THE FORMABLE SHEET

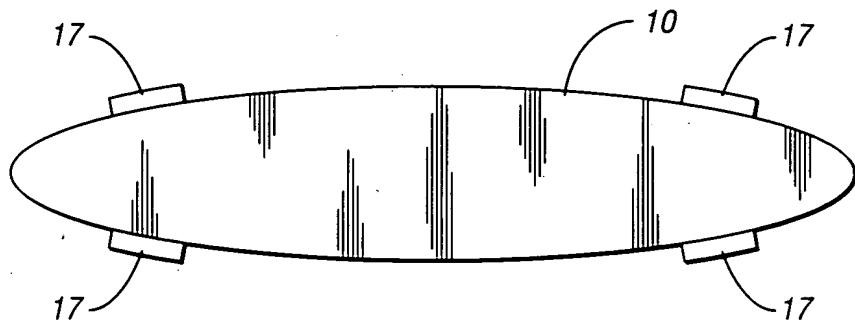
REMOVING THE FORMED SHEET  
FROM THE FORMING SURFACE

PROVIDING A SUBSTRATE HAVING A FRONT SURFACE,  
A REAR SURFACE, AND AN OPENING THERE THROUGH

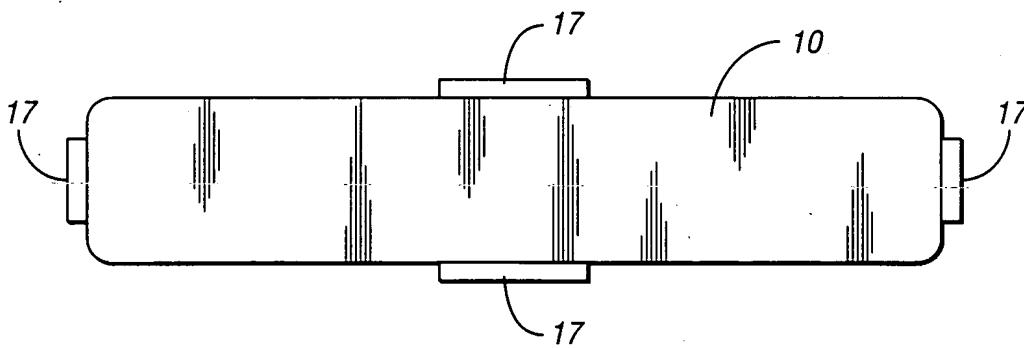
ATTACHING THE FORMED SHEET TO A SUBSTRATE SO THAT THE  
CHARACTERIZING FORM EXTENDS THROUGH THE OPENING

*Fig. 10*

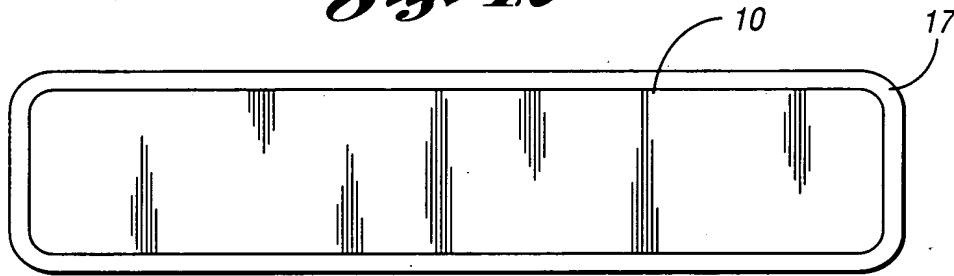
5/6



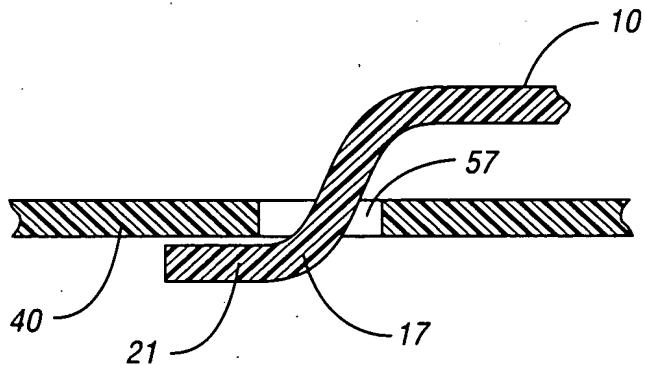
*Fig. 11*



*Fig. 12*

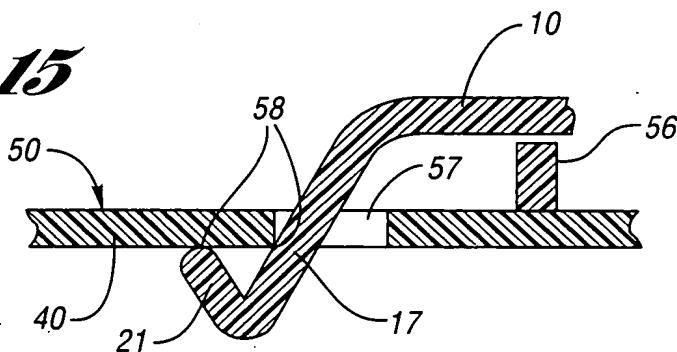


*Fig. 13*

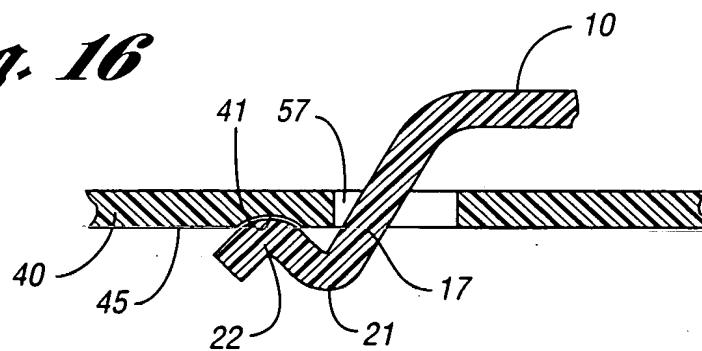


*Fig. 14*

*Fig. 15*



*Fig. 16*



PROVIDING A FORMABLE SHEET  
HAVING AT LEAST ONE LAYER

LOCATING THE FORMABLE SHEET  
ADJACENT A FORMING SURFACE

MAKING A FORMABLE SHEET BE CONFORMING THE FORMABLE  
SHEET TO THE FORMING SURFACE SO THAT A CHARACTERIZING  
FORM PROJECTS FROM THE FORMABLE SHEET AND THE FORMED  
SHEET HAS AT LEAST ONE TAB EXTENDING THEREFROM

REMOVING THE FORMED SHEET  
FROM THE FORMING SURFACE

PROVIDING A SUBSTRATE HAVING A FRONT SURFACE,  
A REAR SURFACE, AND AN OPENING THERE THROUGH

ATTACHING THE FORMED SHEET TO A SUBSTRATE SO  
THAT THE TAB EXTENDS THROUGH THE TAB OPENING TO  
SECURE THE FORMED PANEL TO THE SUBSTRATE

*Fig. 17*